

UBE NYLON 6434JI2

Technical Product Information

UBE NYLON 6434JI2 is a plasticized and impact modified, high viscosity Polyamide 6/6.6/12. It is most suitable for application in contact with fuel, such as for multilayer fuel lines. This material has following features:

- High impact strength
- Excellent processability

Basic Properties ⁽¹⁾		Method	Unit	Value
Polymer		-	-	PA6/6.6/12
Colour		-	-	Natural
Density		ISO 1183-3	g/cm ³	1,06
Melting Point		ISO 11357	°C	192
MFI @ 235 °C, 2,16 Kg		ISO 1133	g/10min	4
Rockwell Hardness	R scale	ISO 2039-2	-	60

Mechanical Properties ⁽²⁾		Method	Unit	Value
Tensile stress at yield		ISO 527-1,2	MPa	31
Tensile strain at yield			%	> 5
Tensile strain at break			%	> 150
Flexural strength		ISO 178	MPa	27
Flexural modulus			MPa	700
Charpy impact strength (notched) ⁽³⁾	23 °C	ISO 179/1eA	kJ/m²	115 P
	-40 °C		kJ/m²	20 C

Thermal Properties ⁽²⁾		Method	Unit	Value
Temp. of deflection under load	0,45 MPa	ISO 75-2	°C	50

Note: All tests carried dry as mould

(1) Measured on pellets

(2) Measured on injection-moulded specimens, based on ISO type

(3) P=partial break, C=complete break



Processing conditions

	Cylinder					Adaptor	Die
	Hopper	Zone 1	Zone 2	Zone 3	Zone 4		
Temperature (°C)	40 - 120	220 - 230	240 - 250	240 - 260	240 - 260	240 - 260	240 - 260

Drying conditions

UBE NYLON is supplied dry (moisture content < 0,1%) and packed in high barrier films. However, as polyamide is a hygroscopic material, the user should take a special care of the possible moisture absorption once the bag or liner box has been opened. In case of moisture absorption, the material should be dried with dehumidified air at 80°C for more than 4 hours.

Storage

Well-sealed packages could be stored in cool and dry conditions over long periods of time. Protect the packages from heat and direct sunlight to prevent possible damages.

